



Dart Aerospace Ltd.
1270 Aberdeen St
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D2012-115-3
Job Sheet 187901



Part No: D2012-115-3

Job Qty: 10 ea

Part Name: Joggled Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/19/18

Job Tracking No:

Due Date: 1/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 12.05.29 MADE IN HOUSE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		1/4/19	0.00	0.56	Waterjet - Flow		19/01/04
110	QC	10 pcs		1/4/19	0.00	0.00	QC2 Waterjet-4		19/01/04
120	QC	10 pcs		1/4/19	0.00	0.00	QC8		38
130	Brake NC	10 pcs		1/4/19	0.10	0.61	Brake NC 1		9-89 DAS
140	QC	10 pcs		1/4/19	0.00	0.00	QC5		FEB 06 2019 68
150	Packaging	10 pcs		1/4/19	0.00	0.00	Packaging3		FEB 06 2019 9-89
160	QC21-SA	10 Ea		1/4/19	0.00	0.00	QC21		21 9-89

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.1600 sf (.016 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	0	137	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Joggled Bracket	0.257Inches	+ 0.006 - 0.001	0.263 0.256	Diameter
2	Joggled Bracket	0.010 Inches	Min		.258
3	Joggled Bracket	0.010 Inches	Min		.755
4	Joggled Bracket	0.030 Inches	Min		3.060
5	Joggled Bracket	0.010 Inches	Min		2.262
6	Joggled Bracket	0.030 Inches	Min		.401
					.376

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S142102



Part: D2012-115-3

Job No: 187901

Serial No/Batch: S142102

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

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TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/05/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
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Other/Details:					